

Primer N or T

Technical Data Sheet

GENERAL INFORMATION:

SAF-T-LOK Primer speeds cure of anaerobic adhesives. It is also essential on passive surfaces such as anodized aluminum or plastics. **Primer** enables cure at cooler temperatures. It is especially useful in maintenance and repair operations where it is critical to speed cure and place equipment back in service on a timely basis. **SAF-T-LOK Primer** meets MIL-S-22473r.

PRODUCT DESCRIPTION:

SAF-T-LOK Primer is a thin, clear green fluid with solvent carrier to assist in cleaning of parts. It flows onto and covers parts readily and easily, providing an active surface to assist the curing of anaerobic adhesives. The Acetone solvent in Primer evaporates in seconds, thus does not interfere with the bonding process or weaken the resulting bond.

PROPERTIES:

COLOR	Green
DENSITY	0.8 gm/cc
FLASH POINT	0° F

BENEFITS:

FAST - Parts can be handled within ten minutes at ordinary temperatures, full cure in 1-4 hours on metal surfaces.

EASY TO USE : Parts are ready for bonding immediately after application.

REDUCES DOWN TIME: Adequate cure in thirty minutes at room temp.

ENVIRONMENTALLY FRIENDLY: Contains no smog producing or ozone depleting solvents. Totally miscible in water.

EASY CLEAN UP: Totally miscible with water in all proportions.

APPLICATION:

1. Apply a few drops, or spray parts lightly with primer.
2. Apply adhesive. (Be careful not to contaminate adhesive with primer.)
3. Assemble parts as quickly as possible after applying adhesive.
4. Allow at least 10 minutes before applying any stress to the bond.
5. Use at temperatures below 50°F

NOTE: May affect certain plastics and paints. Try in remote area before using.

IMPORTANT NOTICE: All statements and technical data contained herein are based on tests we believe to be reliable, but the accuracy of completeness thereof is not guaranteed. It is recommended that the buyer test this product to determine its suitability for his application before use. **SAF-T-LOK International Corporation** is not responsible for loss, claim or damages resulting from use of its products.