APPLICATION METHOD A-101
APPLICATION METHOD FOR SEALING OF THREADED JOINTS

This method pertains to the application and assembly of SAF-T-LOK products for the sealing of threaded joints. The procedure is to be used when assembling pipes or other threaded parts, using SAF-T-LOK threadlockers, retaining or sealing products.

PROCEDURE

1. Apply the sealing compound to the male threads. When applying to pipes, start two threads from the end of the pipe. Apply to the root of 3 or 4 of the threads.

2. Assemble the joints to the required torque. Do not over tighten.

3. The assembled parts will be sealed within one hour. A full cure will occur within 24 hours (or 4 hours with Primer).