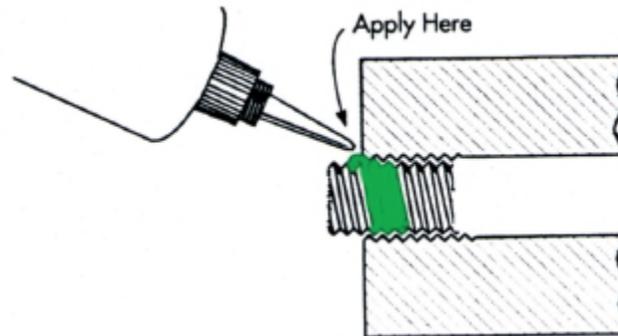


**APPLICATION METHOD A-102****APPLICATION METHOD FOR S-90 PRE-ASSEMBLED THREADED JOINTS**

This method pertains to the application of SAF-T-LOK'S S-90 pre-assembled threaded joints. S-90 is a wicking type compound that will penetrate and seal pre-assembled threaded joints.

**PROCEDURE**

1. Inspect the joints to be sealed and clean any contamination using primer if required.
2. Apply S-90 to the pre-assembled joint. S-90 is a wicking compound and will penetrate the joint.
3. The assembled parts will be sealed within one hour. A full cure will occur within 24 hours (or 4 hours with Primer).