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1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Identity SA-5 ADHESIVE

Alternate Names Part Numbers: 30531, 30543, 30551, 30510

Product Type: STRUCTURAL ADHESIVE

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use Structural Adhesive

Application Method See Technical Data Sheet.

1.3. Details of the supplier of the safety data sheet

Company Name SAF-T-LOK International Corporation

300 EISENHOWER LANE NORTH

LOMBARD, IL 60148

Emergency

 CHEMTREC (USA)
 (800) 424-9300

 24 hour Emergency Telephone No.
 (703) 527-3887

 Customer Service: SAF-T-LOK International
 (630) 495-2001

Corporation

2. Hazard identification of the product

2.1. Classification of the substance or mixture

Skin Irrit. 2;H315 Causes skin irritation.

Eye Irrit. 2;H319 Causes serious eye irritation.

Skin Sens. 1;H317 May cause an allergic skin reaction. STOT SE 3;H335 May cause respiratory irritation.

2.2. Label elements

Using the Toxicity Data listed in section 11 and 12 the product is labeled as follows.



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H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H335 May cause respiratory irritation.

[Prevention]:

P261 Avoid breathing dust / fume / gas / mist / vapors / spray.

P264 Wash thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear protective gloves / eye protection / face protection.

[Response]:

P302+352 IF ON SKIN: Wash with plenty of soap and water.

P304+312 IF INHALED: Call a POISON CENTER or doctor / physician if you feel unwell.

P305+351+338 IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do - continue rinsing.

P313 Get medical advice / attention.

P321 Specific treatment (see information on this label).

P333+313 If skin irritation or a rash occurs: Get medical advice / attention.

P337+313 If eye irritation persists: Get medical advice / attention.

P340 Remove victim to fresh air and keep at rest in a position comfortable for breathing.

P362 Take off contaminated clothing and wash before reuse.

P363 Wash contaminated clothing before reuse.

[Storage]:

P403+233 Store in a well ventilated place. Keep container tightly closed.

P405 Store locked up.

[Disposal]:

P501 Dispose of contents / container in accordance with local / national regulations.

3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of the relevant State and Federal Hazardous Substances regulations.

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
Triethylene glycol dimethacrylate CAS Number: 0000109-16-0	25 - 50	Eye Irrit. 2;H319 STOT SE 3;H335	[1]

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		Skin Irrit. 2;H315	
2-Hydroxyethyl methacrylate CAS Number: 0000868-77-9	25 - 50	Eye Irrit. 2;H319 Skin Irrit. 2;H315 Skin Sens. 1;H317	[1]
Polyvinylbutyral CAS Number: 0063148-65-2	10 - 25		[1]

^[1] Substance classified with a health or environmental hazard.

4. First aid measures

4.1. Description of first aid measures

General In all cases of doubt, or when symptoms persist, seek medical attention.

Never give anything by mouth to an unconscious person.

Inhalation Remove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped, give

artificial respiration. If unconscious place in the recovery position and obtain immediate

medical attention. Give nothing by mouth.

Eyes Irrigate copiously with clean water for at least 15 minutes, holding the eyelids apart and

seek medical attention.

Skin Remove contaminated clothing. Wash skin thoroughly with soap and water or use a

recognized skin cleanser.

Ingestion If swallowed obtain immediate medical attention. Keep at rest. Do NOT induce vomiting.

4.2. Most important symptoms and effects, both acute and delayed

Overview Skin Contact: Usually no effect, however, as with any chemical, prolonged, excessive, or

repeated exposure may cause mild to moderate skin irritation, exhibited by redness, drying

and cracking of unprotected skin.

Eye Contact: May irritate with slight pain and redness.

Respiratory/ Inhalation: Usually none, however, as with any chemical product, some irritation may occur. High levels of acrylic acid vapors may cause nose and throat irritation.

Ingestion: Amounts transferred to mouth by fingers, etc, during normal operation should not

cause injury.

Medical conditions generally aggravated by exposure: None known, however any chemical

product may enhance allergies already present in certain individuals.

See section 2 for further details.

Eyes Causes serious eye irritation.

Skin May cause an allergic skin reaction. Causes skin irritation.

^[2] Substance with a workplace exposure limit.

^[3] PBT-substance or vPvB-substance.

^{*}The full texts of the phrases are shown in Section 16.

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5. Fire-fighting measures

5.1. Extinguishing media

Recommended extinguishing media; alcohol resistant foam, CO₂, powder,

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition: Smoke and irritant fumes may be evolved as a result of uncontrolled exothermic reactions. Avoid breathing dust / fume / gas / mist / vapors / spray.

5.3. Advice for fire-fighters

Toxic fumes (oxides of carbon and nitrogen) may be evolved upon exposure to heat or open flame.

Air mask and procedures for fighting chemical fires. Do not inhale gases.

ERG Guide No. ----

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Put on appropriate personal protective equipment (see section 8).

6.2. Environmental precautions

Do not allow spills to enter drains or waterways.

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

6.3. Methods and material for containment and cleaning up

Prevent material from entering floor drains, sewers, or any bodies of water.

Scoop up into waste container or soak up with absorbent material. Store in a closed container until disposal.

Wipe to prevent spreading. Absorb with vermiculite or other inert absorbing material. Put in closed container. Dispose of material according to regulations.

7. Handling and storage

7.1. Precautions for safe handling

Avoid breathing vapors. Wash hands thoroughly at mealtime and end of shift. Wear personal protective equipment as outlined in Section 8 of this SDS.

See section 2 for further details. - [Prevention]:

7.2. Conditions for safe storage, including any incompatibilities

Handle containers carefully to prevent damage and spillage.

Isolated storage facility/ warehouse not required. Store in a cool, dry location (50-80°F) in a well-ventilated area in



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original container. Keep container tightly closed when not in use. Temperatures over 120°F should be avoided for maximum shelf life.

Incompatible materials: No data available. See section 2 for further details. - [Storage]:

7.3. Specific end use(s)

None

8. Exposure controls and personal protection

8.1. Control parameters

Exposure

CAS No.	Ingredient	Source	Value
0000109-16-0 Triethylene glycol dimethacrylate		OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
		Supplier	No Established Limit
0000868-77-9	2-Hydroxyethyl methacrylate	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
		Supplier	No Established Limit
0063148-65-2	Polyvinylbutyral	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
		Supplier	No Established Limit

Carcinogen Data

CAS No.	Ingredient	Source	Value		
0000109-16-0	Triethylene glycol dimethacrylate	OSHA	Select Carcinogen: No		
		NTP	Known: No; Suspected: No		
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;		
0000868-77-9	77-9 2-Hydroxyethyl methacrylate	OSHA Select Carcinogen: No			
		NTP	Known: No; Suspected: No		
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;		
0063148-65-2	Polyvinylbutyral	OSHA			
		NTP			
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;		

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8.2. Exposure controls

Respiratory No respiratory protection required, but normal good ventilation is recommended.

Eyes Not required if application method is proper. Avoid contact with eyes.

Skin Not required, but if desired, use impermeable gloves (neoprene, butyl rubber, natural

rubber), as necessary to avoid skin contact, as well as proper clothing or plastic apron.

Wash hands before eating, drinking, or using restroom.

Engineering Controls Provide adequate ventilation. Where reasonably practicable this should be achieved by the

use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits

suitable respiratory protection must be worn.

Other Work Practices Eye wash stations should be located within 100 feet or 10 second walk of the work area.

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or

using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

See section 2 for further details. - [Prevention]:

9. Physical and chemical properties

Appearance Amber Viscous Liquid

Odor Mild/Inoffensive

Odor threshold Not Measured PH Not Determined

Melting point / freezing point N/A

Initial boiling point and boiling range N/A
Flash Point 200 F (C.O.C.)

Evaporation rate (Ether = 1)

Flammability (solid, gas)

Not Determined

Not Applicable

Upper/lower flammability or explosive limits Lower Explosive Limit: N/A

Upper Explosive Limit: N/A

Vapor pressure (Pa) < 6 @ 30 F (mm Hg)

Vapor DensityN/aSpecific Gravity1.06Solubility in WaterInsoluble

Partition coefficient n-octanol/water (Log Kow)

Auto-ignition temperature

Decomposition temperature

Viscosity (cSt)

Not Measured

Not Measured

Not Measured

VOC % <.01

9.2. Other information

No other relevant information.



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10. Stability and reactivity

10.1. Reactivity

Hazardous Polymerization will not occur.

10.2. Chemical stability

Stable under normal circumstances.

10.3. Possibility of hazardous reactions

May occur at temperatures above 120F

10.4. Conditions to avoid

Strong oxidizing agents.

10.5. Incompatible materials

No data available.

10.6. Hazardous decomposition products

Smoke and irritant fumes may be evolved as a result of uncontrolled exothermic reactions.

11. Toxicological information

Acute toxicity

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LD50, mg/L/4hr	Inhalation Dust/Mist LD50, mg/L/4hr	Inhalation Gas LD50, ppm
Triethylene glycol dimethacrylate - (109-16-0)	10,837.00, Rat - Category: NA	No data available	No data available	No data available	No data available
2-Hydroxyethyl methacrylate - (868-77-9)	5,564.00, Rat - Category: NA	3,000.00, Rabbit - Category: 5	No data available	No data available	No data available
Polyvinylbutyral - (63148-65-2)	No data available	No data available	No data available	No data available	No data available

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Classification	Category	Hazard Description
Acute toxicity (oral)		Not Applicable
Acute toxicity (dermal)		Not Applicable



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Acute toxicity (inhalation)		Not Applicable
Skin corrosion/irritation	2	Causes skin irritation.
Serious eye damage/irritation	2	Causes serious eye irritation.
Respiratory sensitization		Not Applicable
Skin sensitization	1	May cause an allergic skin reaction.
Germ cell mutagenicity		Not Applicable
Carcinogenicity		Not Applicable
Reproductive toxicity		Not Applicable
STOT-single exposure		Not Applicable
STOT-repeated exposure		Not Applicable
Aspiration hazard		Not Applicable

12. Ecological information

12.1. Toxicity

No additional information provided for this product. See Section 3 for chemical specific data.

Aquatic Ecotoxicity

Ingredient	96 hr LC50 fish, mg/l	48 hr EC50 crustacea, mg/l	ErC50 algae, mg/l
Triethylene glycol dimethacrylate - (109-16-0)	Not Available	Not Available	Not Available
2-Hydroxyethyl methacrylate - (868-77-9)	227.00, Pimephales promelas	Not Available	Not Available
Polyvinylbutyral - (63148-65-2)	Not Available	Not Available	Not Available

12.2. Persistence and degradability

There is no data available on the preparation itself.

12.3. Bioaccumulative potential

Not Measured

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

This product contains no PBT/vPvB chemicals.

12.6. Other adverse effects

No data available.

13. Disposal considerations



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13.1. Waste treatment methods

Observe all federal, state and local regulations when disposing of this substance.

14. Transport information

DOT (Domestic Surface

Transportation)

Not Applicable

Not Regulated

14.1. UN number

14.2. UN proper shipping

name

14.3. Transport hazard

class(es)

DOT Hazard Class: Not

Applicable

DOT Label: ---

14.4. Packing group Not Applicable

14.5. Environmental hazards

IMDG Marine Pollutant: No

14.6. Special precautions for user

No further information

IMO / IMDG (Ocean ICAO/IATA Transportation)

Not Regulated Not Regulated Not Regulated

IMDG: Not Applicable

Not Applicable

Sub Class: Not Applicable

Air Class: Not Applicable

Not Applicable

15. Regulatory information

Regulatory Overview The regulatory data in Section 15 is not intended to be all-inclusive, only selected

regulations are represented.

Toxic Substance

All components of this material are either listed or exempt from listing on the TSCA

Control Act (TSCA) Inventory.

WHMIS Classification D2B

US EPA Tier II Hazards Fire: No

Sudden Release of Pressure: No

Reactive: No

Immediate (Acute): Yes Delayed (Chronic): No

EPCRA 311/312 Chemicals and RQs:

(No Product Ingredients Listed)

EPCRA 302 Extremely Hazardous:

(No Product Ingredients Listed)

EPCRA 313 Toxic Chemicals:

(No Product Ingredients Listed)

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Proposition 65 - Carcinogens (>0.0%):

(No Product Ingredients Listed)

Proposition 65 - Developmental Toxins (>0.0%):

(No Product Ingredients Listed)

Proposition 65 - Female Repro Toxins (>0.0%):

(No Product Ingredients Listed)

Proposition 65 - Male Repro Toxins (>0.0%):

(No Product Ingredients Listed)

N.J. RTK Substances (>1%):

(No Product Ingredients Listed)

Penn RTK Substances (>1%):

(No Product Ingredients Listed)

16. Other information

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is:

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H335 May cause respiratory irritation.

This is the first version in the GHS SDS format. Listings of changes from previous versions in other formats are not applicable.

The information on this material safety data sheet represents our current data and best opinion as to the proper use in handling of this product under normal conditions. Any use of the product which is not in conformance with this data sheet or which involves using the product in combination with any other product or any other process is the responsibility of the user. SAF-T-LOK International Corporation specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of SAF-T-LOK International Corporation products.

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