Technical Data Sheet

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SAF-T-LOK

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TECHNICAL SUPPORT

Our technical support team stands ready to assist you with your technical questions regarding your SAF-T-LOK products. On-Site support when necessary within 24 hours.

PART NUMBERS

46138 46195 1 Gallon

SPECIFICATIONS ASTM C920 Type S, NS, Class

25; TT-S-00230C, TT-S-01543A,

MIL-A-46106A, FDA CFR

177.2600, USDA Approved, NSF

51, UL Recognized Component.

TURNKEY SOLUTIONS

As an ISO 9001:2015 certifed company, SAF-T-LOK can design or refine products to fit your company's specific needs and requirements

For more information on any of our products or services please visit us on the Web at: www.saftlok.com

PRODUCT DESCRIPTION:

SAF-T-LOK Debond is extremely effective for dissolving cyanoacrylate bonds, or removing excess cured adhesive. It is useful for changing part locations and cleaning unwanted cured adhesive from parts. It is not recommended for use of acrylic plastics.

PHYSICAL PROPERTIES:

Color:	Transparent Straw Liquid
Specific Gravity:	1.06
Flash Point:	-18°C (closed cup)
Boiling Point:	133°F
Vapor Density:	2.1 (Air=1)
Solvent Base:	Nitro methane/Acetone

DIRECTIONS FOR USE:

Immerse bonded parts in **Debond** until the bond loosens or weakens sufficiently for easy disassembly or removal. Or, repeatedly apply **Debond** to the adhesive until parts can be disassembled or the adhesive scraped away.

TYPICAL APPLICATIONS:

- Cleaning dispensing needles
- Debonding parts for engineering changes
- Cleaning jigs and fixtures used in production

HANDLING AND STORAGE:

Use only in well-ventilated areas free from sparks and open flames. Avoid over exposure to vapor, and avoid direct contact with eyes and skin. Wear protective clothing. Wash hands with soap and water after use. Remove contaminated clothing and launder before use.

Debond is volatile and flammable. Keep away from any source of ignition such as heat, sparks. And open flames. Ground all containers when transferring liquid; store in tightly closed containers in a cool well ventilated area. Do not eat or smoke where **Debond** is being used.

IMPORTANT NOTICE: All statements and technical data contained herein are based on tests we believe to be reliable, but the accuracy of completeness thereof is not guaranteed. It is recommended that the buyer test this product to determine its suitability for his application before use. SAF-T-LOK International Corporation is not responsible for loss, claim or damages resulting from use of its products.