

**Technical Data Sheet** 

SAF-T-LOK

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### TECHNICAL SUPPORT

Our technical support team stands ready to assist you with your technical questions regarding your SAF-T-LOK products. On-site support when necessary within 24 hours.

#### PART NUMBERS

26921	10 m l
26931	50ml
26941	250ml
26943	1 Lite

### **TURNKEY SOLUTIONS**

As an ISO 9001:2015 certifed company, SAF-T-LOK can design or refine products to fit your company's specific needs and requirements.

For more information on any of our products or services please visit us on the Web at: www.saftlok.com

# PRODUCT DESCRIPTION:

SAF-T-LOK HYDRAULIC SEALANT is a medium-high viscosity anaerobic sealant designed especially to seal against leakage of hydraulic fluids. It provides a positive seal against synthetic fluids as well as petroleum-based fluids. The medium-high viscosity allows this product to fill voids as large as .010 inches. Hydraulic sealant will cure sufficiently in 4 hours, or in 30 minutes with use of SAF-T-LOK Primer. No particulates are present in Hydraulic Sealant to accumulate and clog orifices, valves or screens.

# **GENERAL INFORMATION:**

**SAF-T-LOK** anaerobic adhesive/sealants are a specialized series of single component, solvent free compounds that are individually formulated for locking, sealing, retaining and bonding metal parts and assemblies. Stable in the presence of air, these products cure when placed between mating metal parts, forming a resilient, vibration-proof bonded seal. **SAF-T-LOK** adhesive/sealants provide the user with additional performance characteristics, including resistance to corrosion or galvanic attack, as well as solvent resistance, while allowing disassembly with normal tools, if desired.

### PHYSICAL PROPERTIES:

Color:	Brown
Specific Gravity:	1.07 gm/cc
Viscosity:	800 to 2000 cps
Flash Point:	>200°F
Temperature Range:	-65°F to 350°F
Storage Stability:	12 months @ <75°F

## PERFORMANCE CHARACTERISTICS:

Locking Torque: Breakaway (3/8x16, Grade 5, Steel) Prevail (3/8x16, Grade 5, Steel)	50 to 200 in lb 30 to 100 in lb
Hot Strength: 2hr @ 190°F	>90% of original strength
Heat Aging: 120hr @ 250°F	>90% of original strength
Gap Filling:	.002 to .010 in.
Full Cure:	8-24 hours
Chemical Resistance:	Excellent

NOTE: This product is not recommended for use with pure oxygen systems.

**IMPORTANT NOTICE:** All statements and technical data contained herein are based on tests we believe to be reliable, but the accuracy of completeness thereof is not guaranteed. It is recommended that the buyer test this product to determine its suitability for his application before use. **SAF-T-LOK International Corporation** is not responsible for loss, claim or damages resulting from use of its products.