

PRODUCT DESCRIPTION:

SAF-T-LOK Cyanoacrylate Accelerator is a specialty product formulated to increase the cure speed of **SAF-T-LOK** Instant Bonders. Accelerator will work with all **SAF-T-LOK** Instant Bonder products to:

- Increase gap filling
- Speed curing
- Increase speed of set
- Eliminate "whitening/discoloration" of areas adjacent to bond

The Accelerator enhances performance on porous surfaces such as:

- Wood and paper products
- Cork
- Ceramics
- Open cell foams and fabric

PRODUCT CHARACTERISTICS:

Color:	Amber
Specific Gravity:	0.79 gm/cc
Boiling Point:	133°F
Storage Stability:	12 months @ <72°F

DIRECTIONS:

- Clean parts with suitable solvent to remove loose dirt, grease, and foreign matter from bonding surfaces
- Apply (small drops) adhesive to one bonding surface (one drop per in²)
- Apply Accelerator to opposite bonding surface
- Assemble immediately
- Apply firm pressure until set.
- Fixture time and cure speed depend on the adhesive used and the substrate. Instant bonder accelerator will typically reduce fixture time by 50%

IMPORTANT: The use of accelerator can reduce ultimate bond and strength. Qualify the accelerator on production parts.

CAUTION: Contains acetone, which is flammable. Do not work near open flame, sparks, pilot lights, or other heat sources.

NOTE: This product is not recommended for use on pure oxygen systems.

IMPORTANT NOTICE: All statements and technical data contained herein are based on tests we believe to be reliable, but the accuracy of completeness thereof is not guaranteed. It is recommended that the buyer test this product to determine its suitability for his application before use. **SAF-T-LOK International Corporation** is not responsible for loss, claim or damages resulting from use of its products.

TECHNICAL SUPPORT

Our technical support team stands ready to assist you with your technical questions regarding your SAF-T-LOK products. On-Site support when necessary within 24 hours.

PART NUMBERS

46218 1.75oz
 46255 1 Gallon

TURNKEY SOLUTIONS

As an ISO 9001:2015 certified company, SAF-T-LOK can design or refine products to fit your company's specific needs and requirements.

For more information on any of our products or services please visit us on the Web at:
www.saftlok.com