

TECHNICAL SUPPORT

Our technical support team stands ready to assist you with your technical questions regarding your SAF-T-LOK products. On-Site support when necessary within 24 hours.

PART NUMBERS

26021	10ml
26031	50ml
26041	250ml
26043	1 liter

TURNKEY SOLUTIONS

As an ISO 9001:2015 certified company, SAF-T-LOK can design or refine products to fit your company's specific needs and requirements.

For more information on any of our products or services please visit us on the Web at:
www.saftlok.com

PRODUCT DESCRIPTION:

SAF-T-LOK R60 is a high viscosity, high shear strength, retaining compound with performance capabilities to 400°F. It was specifically developed for mating cylindrical surfaces such as bushings, bearings, gears, hubs and pulleys onto shafts and splines; and to augment the strength of press fits. **SAF-T-LOK R60** will cure to full strength in 6 hours, but faster cure is obtainable with **SAF-T-LOK PRIMER**, or by heating to 200°F for 10 minutes.

GENERAL INFORMATION:

SAF-T-LOK anaerobic adhesive/sealants are specialized single component solvent free liquids and pastes, custom formulated to lock, seal, retain, and bond metal parts and assemblies.

Stable in the presence of air, these products solidify when placed between two mating metal parts forming resilient, vibration and leak resistant bonds and seals. **SAF-T-LOK** adhesives/sealants provide valuable performance characteristics including resistance to solvents and chemicals, as well as corrosion, galvanic attack, and loosening do to vibration over a wide temperature range, while still allowing disassembly with ordinary tools where desired.

PHYSICAL PROPERTIES:

Color	Blue
Specific Gravity	1.15 gm/cc
Viscosity	80,000 cps
Flash Point	>200°F
Temperature Range	-65°F to +400°F
Storage Stability	+12 months @ 75°F

PERFORMANCE CHARACTERISTICS:

Locking Shear	3000 psi
Gap Filling	.002-.015 in
Fixture Tight	30 minutes
Full Cure	6 hours
Chemical Resistance	Excellent

NOTE: This product is not recommended for use on pure oxygen systems.

IMPORTANT NOTICE: All statements and technical data contained herein are based on tests we believe to be reliable, but the accuracy of completeness thereof is not guaranteed. It is recommended that the buyer test this product to determine its suitability for his application before use. **SAF-T-LOK International Corporation** is not responsible for loss, claim or damages resulting from use of its products.