Solventless Primer

Technical Data Sheet

SAF·T·LOK

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PRODUCT DESCRIPTION:

SAF-T-LOK Solventless Primer is a transparent green fluid containing no solvents or volatile components. It flows onto and covers parts readily and easily, providing an active surface for hardening anaerobic adhesives regardless of surface composition or condition...instantly! *Solventless Primer* is 100% reactive, meaning, it will not interfere with the bonding process or weaken the resulting bond. *SAF-T-LOK Solventless Primer* meets MIL-S-22473.

GENERAL INFORMATION:

SAF-T-LOK Solventless Primer speeds cure of anaerobic adhesives on passive surfaces such as anodized aluminum or other inert metals, on slightly oily surfaces found on "as received" or used parts, and at cooler temperatures. *Solventless Primer* is especially useful in maintenance and repair operations.

Color:	Green Liquid
Density:	1.07 gm/cc
Flashpoint:	>207°F
Storage:	Optimal 45°F - 85°F
Temperature Range:	Application -20°F - 120°F
Viscosity:	20 cps

BENEFITS:

FAST – Parts can be handled within ten minutes at ordinary temperatures, 50% cure in less than 2 hours on metal surfaces.

EASY TO USE - Parts are ready for bonding immediately after Primer application.

REDUCES DOWN TIME - Functional cure in thirty minutes at room temperature.

ENVIRONMENTALLY FRIENDLY – Contains no smog producing, ozone depleting or flammable solvents.

NOTE: May affect certain plastics and paints. Try in remote area before using. Not recommended for use with pure oxygen systems.

IMPORTANT NOTICE: All statements and technical data contained herein are based on tests we believe to be reliable, but the accuracy of completeness thereof is not guaranteed. It is recommended that the buyer test this product to determine its suitability for his application before use. *SAF-T-LOK* **International Corporation** is not responsible for loss, claim or damages resulting from use of its products.

TECHNICAL SUPPORT

Our technical support team stands ready to assist you with your technical questions regarding your SAF-T-LOK products. On-Site support when necessary within 24 hours.

PART NUMBERS

19212	1oz
19218	1.75oz
19243	1 Liter

SPECIFICATIONS

MIL-S-22473

TURNKEY SOLUTIONS

As an ISO 9001:2015 certifed company, SAF-T-LOK can design or refine products to fit your company's specific needs and requirements.

For more information on any of our products or services please visit us on the Web at: www.saftlok.com